DOCKET NO.: JANS-0073/JAB1714US **PATENT**

Application No.: 10/518,887 **Office Action Dated:** June 22, 2010

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Previously presented) Process for the production of N-(2,6-dimethyl-phenyl)-2-piperazin-1-yl-acetamide, obtained from the reaction of piperazine with N-haloacetyl-2,6-xylidine, characterized in that the process comprises the subsequent steps a) through f):

- a) reacting piperazine with N-haloacetyl-2,6-xylidine in a molar ratio of piperazine to N-haloacetyl-2,6-xylidine between about 1/1 and about 6/1 in an aqueous solvent in which has been dissolved in an about equimolar amount of HCl relative to the molar amount of piperazine;
- b) separating the solid formed in step a) from the reaction mixture by filtration to create a filtrate;
 - c) neutralizing the filtrate;
- d) extracting the filtrate with a solvent which is not or only slightly miscible with the aqueous solvent mentioned in step a);
- e) crystallizing the N-(2,6-dimethyl-phenyl)-2-piperazin-1-yl-acetamide from the solvent mentioned in step d); and
 - f) separating the solid obtained in step e) from the solvent mentioned in step d).
- 2. (Original) Process according to claim 1 in which N-haloacetyl-2,6-xylidine is N-chloroacetyl-2,6-xylidine.
- 3. (Currently Amended) Process according to claim 1, characterized in that the molar ratio in step a) is about 3/1 piperazine to N-haloacetyl-2,6-xylidine and the equimolar amount of HCl relative to the molar amount of piperazine is about 3.
- 4. (Original) Process according to claim 1, characterized in that solvent for extraction (step d) and crystallization (step e) is toluene.

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5. (Currently Amended) Process according to claim 1, characterized in that the separation method in step b) and step f) is filtration.

- 6. (Previously presented) Process for the production of N-(2,6-dimethyl-phenyl)-2-piperazin-1-yl--acetamide, obtained from the reaction of piperazine with N-chloroacetyl-2,6-xylidine, characterized in that the process comprises the subsequent steps a) through f):
- a) reacting piperazine with N-chloroacetyl-2,6-xylidine at about 80° C in water in a molar ratio of about 3/1 piperazine to N-chloroacetyl-2,6-xylidine, the reaction mixture also containing an equimolar amount of HCl relative to the molar amount of piperazine;
 - b) filtering the reaction mixture at about 60° C;
 - c) neutralizing the filtrate up to a pH equal to about 10;
 - d) extracting the filtrate with toluene at about 70° C;
- e) crystallizing the N-(2,6-dimethyl-phenyl)-2-piperazin-1-yl-acetamide from toluene; and
 - f) filtering the solid N-(2,6-dimethyl-phenyl)-2-piperazin-1-yl-acetamide.
 - 7. (Canceled)